

# NU-0528i/NU-0548i Mini-ITX Chassis

## 3.5" HDD ASSEMBLY



(1) Before assembling the systems, -  
Dismantle the Front Panel from the Chassis Frame,  
Unscrew and remove the 3.5" HDD Bay (Including the 4 pcs of Shockproof Rubber Cushions inserted in the 3.5" HDD Bay).  
Take out the 2.5" HDD Bracket (Steel Bracket Cover for the Slim ODD's Inlet) from the Accessory Box and, -  
Insert 2 pcs of Shockproof Rubber Cushions into the widest apart Circular Holes.

(2) Use 2 pcs of 6#-32\*L4 Flat Head Screws to –  
Secure the 2.5" HDD Bracket onto the front steel panel of the Chassis Frame (Covering the Slim ODD Inlet).  
Use 4 pcs of Shockproof Rubber Cushions and EMI Clipped M3\*0.5\*L8 Hexagon Head Screws to secure the 3.5" HDD in the 3.5" HDD Bay.



(3) Before installing back the Front Panel onto the Chassis, -  
Secure the Slim ODD's Plastic Bay Cover,  
Seat the assembled 3.5" Drive Bay back into the Chassis,  
Use 2 pcs of 6#-32\*L4 Flat Head Screws to secure the 3.5" HDD Bay on the Chassis Frame and then, -  
Clip the Front Panel back into the Chassis Frame to complete.